



National Accreditation Board for  
Testing and Calibration Laboratories

**CERTIFICATE OF ACCREDITATION**

**CANAN TESTING MACHINES AND CALIBRATIONS LLP**

has been assessed and accredited in accordance with the standard

**ISO/IEC 17025:2017**

**"General Requirements for the Competence of Testing &  
Calibration Laboratories"**

for its facilities at

11, FIRST FLOOR, CONVENIENT SHOPPING CENTRE, POCKET-F, G.T.B. ENCLAVE, NAND NAGARI,  
SHAHNAGAR, DELHI, INDIA

in the field of

**CALIBRATION**

Certificate Number: CC-2359

Issue Date: 28/12/2024

Valid Until: 27/12/2028

This certificate remains valid for the Scope of Accreditation as specified in the annexure subject to continued  
satisfactory compliance to the above standard & the relevant requirements of NABL.

(To see the scope of accreditation of this laboratory, you may also visit NABL website [www.nabl-india.org](http://www.nabl-india.org))

Name of Legal Entity: CANAN TESTING MACHINES AND CALIBRATIONS LLP

Signed for and on behalf of NABL



N. Venkateswaran  
Chief Executive Officer



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| S.No          | Discipline / Group                                                            | Measurand or Reference<br>Material/Type of instrument<br>or material to be calibrated<br>or measured / Quantity<br>Measured /Instrument | Calibration or Measurement<br>Method or procedure                                                                              | Measurement range and<br>additional parameters<br>where applicable(Range<br>and Frequency) | * Calibration and<br>Measurement<br>Capability(CMC)(±) |
|---------------|-------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------|
| Site Facility |                                                                               |                                                                                                                                         |                                                                                                                                |                                                                                            |                                                        |
| 1             | MECHANICAL-<br>DIMENSION<br>(BASIC<br>MEASURING<br>INSTRUMENT,<br>GAUGE ETC.) | Extensometer (L.C.:<br>0.0001 mm)                                                                                                       | Using Extensometer<br>Calibration Fixture &<br>Vernier Caliper by<br>Direct Method as per<br>IS 12872, ISO 9513<br>& ASTM E-83 | Up to 50 mm                                                                                | 13.97 µm                                               |
| 2             | MECHANICAL-<br>DIMENSION<br>(PRECISION<br>INSTRUMENTS)                        | Microscope -<br>Magnification                                                                                                           | Using Glass Scale by<br>Comparison Method<br>as per ASTM E 1951                                                                | Up to 1000 X                                                                               | 0.58 %                                                 |
| 3             | MECHANICAL-<br>DIMENSION<br>(PRECISION<br>INSTRUMENTS)                        | Profile Projector -<br>Angular (L.C.: 1')                                                                                               | Using Angular<br>Graticule by<br>Comparison Method<br>as per JIS B 7184 :<br>2021                                              | Up to 360 °                                                                                | 3 ' 16 "                                               |
| 4             | MECHANICAL-<br>DIMENSION<br>(PRECISION<br>INSTRUMENTS)                        | Profile Projector -<br>Magnification                                                                                                    | Using Glass Scale &<br>Vernier Caliper<br>comparison Method<br>as per JIS B 7184                                               | Up to 50 X                                                                                 | 0.61 %                                                 |
| 5             | MECHANICAL-<br>DIMENSION<br>(PRECISION<br>INSTRUMENTS)                        | Profile Projector - X<br>Axis (L.C.: 0.001<br>mm)                                                                                       | Using Glass Scale by<br>Comparison Method<br>as per JIS B 7184                                                                 | Up to 300 mm                                                                               | 7 µm                                                   |
| 6             | MECHANICAL-<br>DIMENSION<br>(PRECISION<br>INSTRUMENTS)                        | Profile Projector - Y<br>Axis (L.C.: 0.001<br>mm)                                                                                       | Using Glass Scale by<br>Comparison Method<br>as per JIS B 7184                                                                 | Up to 300 mm                                                                               | 7 µm                                                   |
| 7             | MECHANICAL-<br>DUROMETER                                                      | Rubber Hardness<br>Tester - Shore A                                                                                                     | Using Load Cell with<br>Fixtures by<br>Comparison Method<br>as per ASTM D 2240<br>& ISO 18898                                  | Up to 100 Shore A                                                                          | 0.88 Shore A                                           |



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| 8    | MECHANICAL-DUROMETER                 | Rubber Hardness Tester - Shore D                                                                                            | Using Load Cell with Fixtures by Comparison Method as per ASTM D 2240 & ISO 18898                                                     | Up to 100 Shore D                                                                 | 0.88 Shore D                                     |
| 9    | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Tester                                                                                                     | Using Standard Hardness Test Blocks by Indirect Method as per ASTM E - 110 (14) and ASTM E - 10                                       | HBW 10/3000                                                                       | 1.1 %                                            |
| 10   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Tester - Test Force                                                                                        | Using Force Proving Rings and Load Cells as per IS 1500 (2), ISO 6506 (2) and ASTM E - 10                                             | 61.29 N to 29421 N                                                                | 0.91 %                                           |
| 11   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine                                                                                            | Using Standard Reference Test Blocks by Indirect Method as per IS 1500 (Part 2) : 2021, ISO 6506 (Part 2) : 2017 and ASTM E - 10 - 18 | 2.5/187.5 HBW                                                                     | 1.36 %                                           |
| 12   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine                                                                                            | Using Standard Reference Test Blocks by Indirect Method as per IS 1500 (Part 2) : 2021, ISO 6506 (Part 2) : 2017 and ASTM E - 10 - 18 | 2.5/62.5 HBW                                                                      | 2.4 %                                            |



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| 13   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine                                                                                            | Using Standard Reference Test Blocks by Indirect Method as per IS 1500 (Part 2) : 2021, ISO 6506 (Part 2) : 2017 and ASTM E - 10 - 18 | 5/250 HBW                                                                         | 1.26 %                                           |
| 14   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine                                                                                            | Using Standard Reference Test Blocks by Indirect Method as per IS 1500 (Part 2) : 2021, ISO 6506 (Part 2) : 2017 and ASTM E - 10 - 18 | 5/750 HBW                                                                         | 1.2 %                                            |
| 15   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine                                                                                            | Using Standard Reference Test Blocks by Indirect Method as per IS 1500 (Part 2) : 2021, ISO 6506 (Part 2) : 2017 and ASTM E - 10 - 18 | HBW 10/1000                                                                       | 1.63 %                                           |
| 16   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine                                                                                            | Using Standard Reference Test Blocks by Indirect Method as per IS 1500 (Part 2): 2021 and ISO 6506 (Part 2): 2017                     | HBW 10/3000                                                                       | 1.1 %                                            |
| 17   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine - Measuring Device                                                                         | Using Glass Scale by Comparison Method as per IS 1500 (2), ISO 6506 (2) and ASTM E - 18                                               | 0 to 7 mm                                                                         | 0.25 mm                                          |



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| 18   | MECHANICAL-HARDNESS TESTING MACHINES | Brinell Hardness Testing Machine - Testing Cycle                                                                            | Using Stop Watch by Comparison Method as per IS 1500 (2), ISO 6506 (2) and ASTM E - 10                                                                       | 0 to 180 sec                                                                      | 0.8 sec                                          |
| 19   | MECHANICAL-HARDNESS TESTING MACHINES | Micro Vickers Hardness Testing Machine                                                                                      | Using Standard Reference Test Blocks by Indirect Method as per IS 1501 (Part 2) : 2020, ISO 6507 (Part 2) : 2018, ASTM E - 384 - 2022 and ASTM E - 92 - 2017 | HV 0.1                                                                            | 7.64 %                                           |
| 20   | MECHANICAL-HARDNESS TESTING MACHINES | Micro Vickers Hardness Testing Machine                                                                                      | Using Standard Reference Test Blocks by Indirect Method as per IS 1501 (Part 2) : 2020, ISO 6507 (Part 2) : 2018, ASTM E - 384 - 2022 and ASTM E - 92 - 2017 | HV 0.2                                                                            | 6.2 %                                            |
| 21   | MECHANICAL-HARDNESS TESTING MACHINES | Micro Vickers Hardness Testing Machine                                                                                      | Using Standard Reference Test Blocks by Indirect Method as per IS 1501 (Part 2) : 2020, ISO 6507 (Part 2) : 2018, ASTM E - 384 - 2022 and ASTM E - 92 - 2017 | HV 0.3                                                                            | 3.18 %                                           |



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| 22   | MECHANICAL-HARDNESS TESTING MACHINES | Micro Vickers Hardness Testing Machine                                                                                      | Using Standard Reference Test Blocks by Indirect Method as per IS 1501 (Part 2) : 2020, ISO 6507 (Part 2) : 2018, ASTM E - 384 - 2022 and ASTM E - 92 - 2017 | HV 0.5                                                                            | 4.18 %                                           |
| 23   | MECHANICAL-HARDNESS TESTING MACHINES | Micro Vickers Hardness Testing Machine                                                                                      | Using Standard Reference Test Blocks by Indirect Method as per IS 1501 (Part 2) : 2020, ISO 6507 (Part 2) : 2018, ASTM E - 384 - 2022 and ASTM E - 92 - 2017 | HV 1                                                                              | 3.58 %                                           |
| 24   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell & Rockwell Superficial Hardness Tester (Ball Scale) - Hysteresis                                                   | Using Readout of Rockwell by Comparison Method as per IS 1586 (2), ISO 6508 (2) and ASTM E - 18                                                              | 130 ±1 HR                                                                         | 0.5 HR                                           |
| 25   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell & Rockwell Superficial Hardness Tester (Dimond Scale) - Hysteresis                                                 | Using Readout of Rockwell by Comparison Method as per IS 1586 (2), ISO 6508 (2) and ASTM E - 18                                                              | 100 ±1 HR                                                                         | 0.5 HR                                           |
| 26   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell & Rockwell Superficial Hardness Tester - Depth Measuring System                                                    | Using Micrometer Head with Accessories by Direct Method as per IS 1586 (2), IS 6508 (2) and ASTM E - 18                                                      | 0 to 0.2 mm                                                                       | 2 µm                                             |



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| 27   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell & Rockwell Superficial Hardness Tester - Test Force                                                                | Using Force Proving Rings & Load cells by Direct Method as per IS 1586 (2), ISO 6508 (2) and ASTM E - 18       | 29.42 N to 1471 N                                                                 | 0.5 %                                            |
| 28   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell & Rockwell Superficial Hardness Tester - Testing Cycle                                                             | Using Stop Watch by Comparison Method as per IS 1586 (2), ISO 6508 (2) and ASTM E - 18                         | 0 to 180 sec                                                                      | 0.8 sec                                          |
| 29   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell Hardness Tester                                                                                                    | Using Standard Hardness Test Blocks by Indirect Method as per ASTM E - 110 (14) and ASTM E - 18                | HRA                                                                               | 0.65 HRA                                         |
| 30   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell Hardness Tester                                                                                                    | Using Standard Hardness Test Blocks by Indirect Method as per ASTM E - 110 (14) and ASTM E - 18                | HRBW                                                                              | 0.61 HRBW                                        |
| 31   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell Hardness Tester                                                                                                    | Using Standard Hardness Test Blocks by Indirect Method as per ASTM E - 110 (14) and ASTM E - 18                | HRC                                                                               | 0.55 HRC                                         |
| 32   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell Hardness Testing Machine                                                                                           | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2): 2018, ISO 6508 (Part 2): 2015 | HRA                                                                               | 0.65 HRA                                         |



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| 33   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell Hardness Testing Machine                                                                                           | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2): 2018, ISO 6508 (Part 2): 2015                          | HRBW                                                                              | 0.61 HRBW                                              |
| 34   | MECHANICAL-HARDNESS TESTING MACHINES | Rockwell Hardness Testing Machine                                                                                           | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2): 2018, ISO 6508 (Part 2): 2015                          | HRC                                                                               | 0.55 HRC                                               |
| 35   | MECHANICAL-HARDNESS TESTING MACHINES | Superficial Rockwell Hardness Tester                                                                                        | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2) : 2018, ISO 6508 (Part 2) : 2015 and ASTM E - 18 - 2022 | HR 15 TW                                                                          | 0.84 HR 15 TW                                          |
| 36   | MECHANICAL-HARDNESS TESTING MACHINES | Superficial Rockwell Hardness Tester                                                                                        | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2) : 2018, ISO 6508 (Part 2) : 2015 and ASTM E - 18 - 2022 | HR 15 N                                                                           | 0.82 HR 15 N                                           |
| 37   | MECHANICAL-HARDNESS TESTING MACHINES | Superficial Rockwell Hardness Tester                                                                                        | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2): 2018, ISO 6508 (Part 2): 2015 and ASTM E - 18 - 2022   | HR 30 N                                                                           | 0.67 HR 30 N                                           |



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| 38   | MECHANICAL-HARDNESS TESTING MACHINES | Superficial Rockwell Hardness Tester                                                                                        | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2) : 2018, ISO 6508 (Part 2) : 2015 and ASTM E - 18 - 2022 | HR 30 TW                                                                          | 1.09 HR 30 TW                                    |
| 39   | MECHANICAL-HARDNESS TESTING MACHINES | Superficial Rockwell Hardness Tester                                                                                        | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2) : 2018, ISO 6508 (Part 2) : 2015 and ASTM E - 18 - 2022 | HR 45 N                                                                           | 0.82 HR 45 N                                     |
| 40   | MECHANICAL-HARDNESS TESTING MACHINES | Superficial Rockwell Hardness Tester                                                                                        | Using Standard Reference Test Blocks by Indirect Method as per IS 1586 (Part 2): 2018, ISO 6508 (Part 2): 2015 & ASTM E-18-2022         | HR 45 TW                                                                          | 1.07 HR 45 TW                                    |
| 41   | MECHANICAL-HARDNESS TESTING MACHINES | Vickers & Micro Vickers Hardness Testing Machine - Measuring Device                                                         | Using Glass Scale by Comparison Method as per IS 1501 (2), ISO 6507 (2) and ASTM E - 92                                                 | 0 to 1 mm                                                                         | 0.5 µm                                           |
| 42   | MECHANICAL-HARDNESS TESTING MACHINES | Vickers & Micro Vickers Hardness Testing Machine - Test Force                                                               | Using Force Proving Rings and Load Cells by Direct Method as per IS 1501 (2), ISO 6507 (2), ASTM E - 384 and ASTM E - 92                | 1 N to 980.7 N                                                                    | 0.25 %                                           |



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| 43   | MECHANICAL-<br>HARDNESS<br>TESTING<br>MACHINES | Vickers & Micro<br>Vickers Hardness<br>Testing Machine -<br>Testing Cycle                                                               | Using Stop Watch by<br>Comparison Method<br>as per IS 1501 (2),<br>ISO 6507 (2), ASTM<br>E - 384 and ASTM E -<br>92                                                                  | 0 to 180 sec                                                                               | 0.8 sec                                                |
| 44   | MECHANICAL-<br>HARDNESS<br>TESTING<br>MACHINES | Vickers Hardness<br>Testing Machine                                                                                                     | Using Standard<br>Reference Test<br>Blocks by Indirect<br>Method as per IS<br>1501 (Part 2) : 2020,<br>ISO 6507 (Part 2) :<br>2018, ASTM E - 384 -<br>2022 and ASTM E -<br>92 - 2017 | HV 10                                                                                      | 0.95 %                                                 |
| 45   | MECHANICAL-<br>HARDNESS<br>TESTING<br>MACHINES | Vickers Hardness<br>Testing Machine                                                                                                     | Using Standard<br>Reference Test<br>Blocks by Indirect<br>Method as per IS<br>1501 (Part 2) : 2020,<br>ISO 6507 (Part 2) :<br>2018, ASTM E - 384 -<br>2022 and ASTM E -<br>92 - 2017 | HV 2                                                                                       | 2.74 %                                                 |
| 46   | MECHANICAL-<br>HARDNESS<br>TESTING<br>MACHINES | Vickers Hardness<br>Testing Machine                                                                                                     | Using Standard<br>Reference Test<br>Blocks by Indirect<br>Method as per IS<br>1501 (Part 2) : 2020,<br>ISO 6507 (Part 2) :<br>2018, ASTM E - 384 -<br>2022 and ASTM E -<br>92 - 2017 | HV 20                                                                                      | 2.1 %                                                  |



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| 47   | MECHANICAL-<br>HARDNESS<br>TESTING<br>MACHINES | Vickers Hardness<br>Testing Machine                                                                                                     | Using Standard<br>Reference Test<br>Blocks by Indirect<br>Method as per IS<br>1501 (Part 2) : 2020,<br>ISO 6507 (Part 2) :<br>2018, ASTM E - 384 -<br>2022 and ASTM E -<br>92 - 2017 | HV 3                                                                                       | 2.33 %                                                 |
| 48   | MECHANICAL-<br>HARDNESS<br>TESTING<br>MACHINES | Vickers Hardness<br>Testing Machine                                                                                                     | Using Standard<br>Reference Test<br>Blocks by Indirect<br>Method as per IS<br>1501 (Part 2) : 2020,<br>ISO 6507 (Part 2) :<br>2018, ASTM E - 384 -<br>2022 and ASTM E -<br>92 - 2017 | HV 30                                                                                      | 0.67 %                                                 |
| 49   | MECHANICAL-<br>HARDNESS<br>TESTING<br>MACHINES | Vickers Hardness<br>Testing Machine                                                                                                     | Using Standard<br>Reference Test<br>Blocks by Indirect<br>Method as per IS<br>1501 (Part 2) : 2020,<br>ISO 6507 (Part 2) :<br>2018, ASTM E - 384 -<br>2022 and ASTM E -<br>92 - 2017 | HV 5                                                                                       | 1.92 %                                                 |



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|------|-----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------|
| 50   | MECHANICAL-IMPACT TESTING MACHINE                         | Impact Testing Machine - Charpy                                                                                             | Using Clinometer, Load Cell, Vernier Caliper, Stop Watch, Bevel Protractor, Steel Tape, Angle Gauges, Radius Gauges and Dial Indicator by Direct and Indirect Method as per ISO 148 - 2, ASTM E - 23, ISO 13802 and IS 1757 (Part 2) | Up to 750 J                                                                       | 0.41 %                                           |
| 51   | MECHANICAL-IMPACT TESTING MACHINE                         | Impact Testing Machine - Izod                                                                                               | Using Clinometer, Load Cell, Stop Watch, Vernier Caliper, Bevel Protractor, Steel Tape, Angle Gauges, Radius Gauges and Dial Indicator by Direct Method as per ISO 13802, ASTM D-256, & BS 131 (Part 4)                              | Up to 170 J                                                                       | 0.54 %                                           |
| 52   | MECHANICAL-UTM, TENSION CREEP AND TORSION TESTING MACHINE | Cross Head of UTM, CTM, TTM, Tension, Creep & Torsion Testing Machine - Displacement                                        | Using Digital Height Gauge by Comparison Method as per ASTM E - 2309 (M - 20)                                                                                                                                                        | 10 mm to 500 mm                                                                   | 0.94 mm                                          |
| 53   | MECHANICAL-UTM, TENSION CREEP AND TORSION TESTING MACHINE | Cross Head of UTM, CTM, TTM, Tension, Creep & Torsion Testing Machine - Speed                                               | Using Digital Height Gauge and Stop Watch by Comparison Method as per ASTM E - 2658                                                                                                                                                  | Up to 500 mm/min                                                                  | 2.1 mm/min                                       |



# National Accreditation Board for Testing and Calibration Laboratories

## SCOPE OF ACCREDITATION

**Laboratory Name :**

CANAN TESTING MACHINES AND CALIBRATIONS LLP, 11, FIRST FLOOR,  
CONVENIENT SHOPPING CENTRE, POCKET-F, G.T.B. ENCLAVE, NAND  
NAGARI, SHAHDARA, DELHI, INDIA

**Accreditation Standard**

ISO/IEC 17025:2017

**Certificate Number**

CC-2359

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**Validity**

28/12/2024 to 27/12/2028

**Last Amended on**

31/12/2024

| S.No | Discipline / Group                                        | Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument | Calibration or Measurement Method or procedure                                                                                        | Measurement range and additional parameters where applicable(Range and Frequency) | * Calibration and Measurement Capability(CMC)(±) |
|------|-----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------|
| 54   | MECHANICAL-UTM, TENSION CREEP AND TORSION TESTING MACHINE | Erichsen Cupping Testing Machine - Movement                                                                                 | Using Erichsen Cupping Calibration Fixture by Direct Method as per IS 10175 (Part 1) : 2018, ISO 20482 : 2013                         | Up to 20 mm                                                                       | 0.011 mm                                         |
| 55   | MECHANICAL-UTM, TENSION CREEP AND TORSION TESTING MACHINE | UTM, CTM - Compression                                                                                                      | Using Force Proving Rings & Load Cells by Direct Method as per ASTM E - 4 - 21                                                        | 10 N to 1000 kN                                                                   | 0.48 %                                           |
| 56   | MECHANICAL-UTM, TENSION CREEP AND TORSION TESTING MACHINE | UTM, CTM Machine - Compression                                                                                              | Using Force Proving Rings & Load Cells as per IS 1828 (Part 1) : 2022 & ISO 7500 (Part 1) : 2018                                      | 1 N to 3000 kN                                                                    | 0.79 %                                           |
| 57   | MECHANICAL-UTM, TENSION CREEP AND TORSION TESTING MACHINE | UTM, TTM, Creep, Torsion Testing Machine & Tensile Testing Machine - Tension                                                | Using Force Proving Rings & Load Cells by Direct Method as per ASTM E - 4 - 21                                                        | 10 N to 1000 kN                                                                   | 0.48 %                                           |
| 58   | MECHANICAL-UTM, TENSION CREEP AND TORSION TESTING MACHINE | UTM, TTM, Tension, Creep, Torsion Testing Machine - Tension                                                                 | Using Force Proving Rings & Load Cells by Direct Method as per IS 1828 (Part 1) : 2022, IS 1828 (Part 2) and ISO 7500 (Part 1) : 2018 | 1 N to 1000 kN                                                                    | 0.35 %                                           |

\* CMCs represent expanded uncertainties expressed at approximately the 95% level of confidence, using a coverage factor of k = 2.